Section 1: Chemical Product and Company Identification
Cat#: 24215
Part Name: POLY(3,4-ETHEYLENEDIOXYTHIOPHENE) POLY(STYRENESULFONATE) AQUEOUS DISPERSION
Supplier: Polysciences, Inc.
400 Valley Road
Warrington, PA 18976 USA
MSDS Telephone #215-343-6484 Emergency only #215-378-4526

Section 2: Hazards Identification
Hazard Overview
May cause respiratory tract irritation.
GHS Classification
Acute Toxicity Inhalation Category 5

Signal word: non-hazard

Hazard and Precautionary Statements
P285 In case of inadequate ventilation wear respiratory protection.
P302+P352 IF ON SKIN: Wash with plenty of soap and water.
P305B IF IN EYES, Separate eyelids with finger tips.
P315 Get immediate medical advice/attention.
P351 Rinse cautiously with water for several minutes.
P501 Dispose of contents/container to proper waste area in accordance with institutional practices and local, state or federal regulations.

NFPA Rating
Hazard Ratings:
These ratings are Polysciences’ Inc. own assemsments of the properties of the material using the ANSI/NFPA 704 Standard.
Additional information can be found by consulting in the NFPA published ratings lists (List 325 and List 49).

If no data is listed the information is not available.

Section 3: Composition/ Information on Ingredients

<table>
<thead>
<tr>
<th>Item#</th>
<th>Name</th>
<th>EINECS</th>
<th>CAS#</th>
<th>% in product</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Benzenesulfonic acid, ethenyl-, compd. with 2,3-dihydrothieno[3,4-b]-1,4-dioxin homopolymer</td>
<td>Unknown</td>
<td>0155090838</td>
<td>0 - 5</td>
</tr>
<tr>
<td>2</td>
<td>Water</td>
<td>231-791-2</td>
<td>0007732185</td>
<td>91 - 100</td>
</tr>
</tbody>
</table>

Note: Items listed with a CASRN... number have no CAS# available.

Section 4: First Aid Measures
Contact medical personnel immediately.
Flush eyes with flowing water for at least 15 minutes.
If swallowed, wash out mouth with water if person is conscious.
Separate eyelids with finger tips.
Wash skin with deluge of water for at least 15 minutes.

Section 5: Fire Fighting Measures
Flash point, deg F.: >212
Method:
UEL: no data
LEL: no data
Autoignition temperature, deg. F.: >932 F
Flammability Classification: no data
Flame Propagation Rate: no data
Hazardous Combustion Products: sulfur compounds

Section 6: Accidental Release Measures
Any information listed below is to be considered in addition to internal guidelines for isolation of spill, containment of spill, removal of ignition sources from immediate area, and collection for disposal of spill by trained, properly protected clean up personnel.
No special measures are indicated.

Section 7: Handling and Storage
Store at room temp
Section 8: Exposure Controls/ Personal Protection

The use of eye protection in the form of safety glasses with side shields and the use of skin protection for hands in the form of gloves are considered minimum and non-discretionary in work places and laboratories. Any recommended personal protection equipment or environmental equipment is to be considered as additional to safety glasses and gloves.

Use process enclosures, local exhaust ventilation, or other engineering controls.

Chemical-resistant gloves should be worn whenever this material is handled. The glove material has to be impermeable and resistant to the product. Gloves should be removed and replaced immediately if there is any indication of degradation or chemical breakthrough. Rinse and remove gloves immediately after use. Wash hands with soap and water. All glove recommendations presume that the risk of exposure is through splash and not intentional immersion of the hands into the product.

Since glove permeation data does not exist for this material, no recommendation for the glove material can be given for the product. Permeation data must be obtained from the glove manufacturer to determine if the glove is suitable for the task.

Section 9: Physical and Chemical Properties

Formula: \((C_8H_8O_2S)_x.(C_6H_6O_2S)_x\) vapor pressure: @ 23 mbar @68F
Formula Weight: no data vapor density: as water
boiling point: 212 Specific gravity: 1
melting point: 32 ph: 2
solubility: miscible appearance: dark blue liquid

Section 10: Stability and Reactivity

Chemical Stability stable
Conditions to Avoid: none
Incompatibility with other materials: none
Hazardous Decomposition Products: no data
Hazardous Polymerization: will not occur

Section 11: Toxicological Information

Acute Data: LD50 oral rat >2000 mg/Kg
Subchronic data: no data

Section 12: Ecological Information

acute bacterial toxicity EC50 >10000 mg/L; fish toxicity - no harmful effect at 10000 mg/L

Section 13: Disposal Considerations

The following chart lists the status of the chemical and its components in reference to 40 CFR Part 261.33. If the product is listed by code number the substance may be subject to special federal and state disposal regulations. If no codes are listed the material must be disposed in compliance with all Federal, State and Local Regulations.

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Waste Code</th>
<th>Regulated Name</th>
</tr>
</thead>
<tbody>
<tr>
<td>0007732185</td>
<td>not listed</td>
<td>not listed</td>
</tr>
<tr>
<td>0155090838</td>
<td>not listed</td>
<td>not listed</td>
</tr>
</tbody>
</table>

Section 14: Transportation Data

Proper Shipping Name NOT REGULATED
Chemical Name
UN
Class
PG

Section 15: Regulatory Information

All components of this product are on the TSCA public inventory.
All components of this product are on the TSCA public inventory.

Prop 65 - Column A identifies those items which are known to the State of California to cause cancer. Column B identified items which are known to the State of California to cause reproductive toxicity.

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Column A</th>
<th>Column B</th>
</tr>
</thead>
<tbody>
<tr>
<td>0007732185</td>
<td>no</td>
<td>no</td>
</tr>
<tr>
<td>0155090838</td>
<td>no</td>
<td>no</td>
</tr>
</tbody>
</table>

State Regulatory Information: If a CAS# is listed below this material is subject to the listed state right-to-know requirements.

<table>
<thead>
<tr>
<th>CAS#</th>
</tr>
</thead>
<tbody>
<tr>
<td>0007732185</td>
</tr>
<tr>
<td>0155090838</td>
</tr>
</tbody>
</table>

SARA Toxic Release Chemicals (as defined in Section 313 of SARA Title III)
This list identifies the toxic chemicals, including their de minimis concentrations for which reporting is required under Section 313 of the Emergency Planning and Community Right-to-Know Act (EPCRA). The list is also referred to as the Toxics Release Inventory (TRI) List.

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Regulated name</th>
<th>de minimis conc. %</th>
<th>Rep. Thres.</th>
</tr>
</thead>
<tbody>
<tr>
<td>0007732185</td>
<td>not listed</td>
<td>not listed</td>
<td>not listed</td>
</tr>
<tr>
<td>0155090838</td>
<td>not listed</td>
<td>not listed</td>
<td>not listed</td>
</tr>
</tbody>
</table>

SARA Extremely Hazardous Substances and TPQs
This list includes hazardous chemicals as defined in 29 CFR 1910.1200(c); and extremely hazardous substances regulated under Section 302 of SARA Title III with their TPQs (in pounds), as listed in 40 CFR 355, Appendices A and B.

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Regulated name</th>
<th>TPQ (pounds)</th>
<th>EHS-RQ (pounds)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0007732185</td>
<td>not listed</td>
<td>not listed</td>
<td>not listed</td>
</tr>
<tr>
<td>0155090838</td>
<td>not listed</td>
<td>not listed</td>
<td>not listed</td>
</tr>
</tbody>
</table>

CERCLA
The hazardous substances, and their reportable quantities (RQs) are listed in the federal regulations at 40 CFR Part 302, Table 302.4. Release of a CERCLA hazardous substance in an amount equal to or greater than its RQ, in any 24-hour period, must be reported to the National Response Center at (800) 424-8802.

<table>
<thead>
<tr>
<th>CAS#</th>
<th>Regulated name</th>
<th>RQ (pounds)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0007732185</td>
<td>Not listed</td>
<td>Not listed</td>
</tr>
<tr>
<td>0155090838</td>
<td>Not listed</td>
<td>Not listed</td>
</tr>
</tbody>
</table>

Section 16: Other Information

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END OF MSDS