

MonoStep™ Lowicryl® K4M Polar Embedding Media

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 04/09/2021 Supersedes: 05/13/2005 Version: 1.0

SECTION 1: Identification	
1.1. Identification	
Product form	: Mixture
Trade name	: MonoStep™ Lowicryl® K4M Polar Embedding Media
Product code	
	: 23646
Formula	: no data
1.2. Recommended use and restrictions	
Recommended use	: Use as laboratory reagent, Manufacture of substances
1.3. Supplier	
Supplier Polysciences 400 Valley Road Warrington, PA 18976 - United States T +1 215 343 6484 - F +1 215 343 0214 info@polysciences.com - www.polysciences.c	<u>xom</u>
1.4. Emergency telephone number	
Emergency number	: 24-hour emergency phone number ChemTel 1-800-255-3924
SECTION 2: Hazard(s) identification	
2.1. Classification of the substance or r	
GHS US classification	
Flammable liquids Category 4 Acute toxicity (oral) Category 1 Acute toxicity (dermal) Category 1 Skin corrosion/irritation Category 1C Serious eye damage/eye irritation Category 1 Skin sensitization, Category 1	Combustible liquid Fatal if swallowed Fatal in contact with skin Causes severe skin burns and eye damage Causes serious eye damage May cause an allergic skin reaction
2.2. GHS Label elements, including pre-	cautionary statements
GHS US labeling	
Hazard pictograms (GHS US)	
Signal word (GHS US)	: Danger
Hazard statements (GHS US)	: Combustible liquid Fatal if swallowed or in contact with skin Causes severe skin burns and eye damage May cause an allergic skin reaction Causes serious eye damage
Precautionary statements (GHS US)	 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Do not breathe dust/fume/gas/mist/vapors/spray. Avoid breathing dust/fume/gas/mist/vapors/spray.

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable 3.2. Mixtu

2. Mixtures			
Name	Product identifier	%	GHS US classification
Hydroxypropyl methacrylate, mixture of isomers	(CAS-No.) 27813-02-1	51 – 60	Eye Irrit. 2A, H319 Skin Sens. 1, H317
2-Hydroxyethyl acrylate	(CAS-No.) 818-61-1	21 – 30	Acute Tox. 4 (Oral), H302 Acute Tox. 2 (Dermal), H310 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Acute 1, H400
Triethylene glycol dimethacrylate	(CAS-No.) 109-16-0	6 – 10	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312
4-Methoxyphenol	(CAS-No.) 150-76-5	≤5	Acute Tox. 4 (Oral), H302 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Acute 3, H402
Benzoin methyl ether (UV Catalyst)	(CAS-No.) 3524-62-7	0 – 5	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures		
4.1. Description of first aid measures		
First-aid measures general	: Call a physician immediately.	
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.	
First-aid measures after skin contact	: Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. Call a physician immediately.	
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy t do. Continue rinsing. Call a physician immediately.	to
First-aid measures after ingestion	: Rinse mouth. Call a physician immediately. Do not induce vomiting.	
4.2. Most important symptoms and effect	ts (acute and delayed)	
Symptoms/effects after skin contact	: Burns. Irritation. May cause an allergic skin reaction.	
Symptoms/effects after eye contact	: Serious damage to eyes. Mild eye irritation.	
Symptoms/effects after ingestion	: Burns.	
4.3. Immediate medical attention and spe	ecial treatment, if necessary	
Treat symptomatically.		
SECTION 5: Fire-fighting measures		
5.1. Suitable (and unsuitable) extinguish	ing media	
Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.	
5.2. Specific hazards arising from the ch	emical	
Fire hazard	: Combustible liquid.	
Hazardous decomposition products in case of fire	: Toxic fumes may be released.	
5.3. Special protective equipment and pr	ecautions for fire-fighters	
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.	
SECTION 6: Accidental release meas	ures	
6.1. Personal precautions, protective equ	lipment and emergency procedures	
6.1.1. For non-emergency personnel		
Emergency procedures	: Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapors/spray. No open flames, no sparks, and no smoking.	
6.1.2. For emergency responders		
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".	
11/14/2023	EN (English US) 2/	/8

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

6.2. Environmental precautions	
Avoid release to the environment.	
6.3. Methods and material for co	ntainment and cleaning up
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.
6.4. Reference to other sections	
For further information refer to section 13	3.
SECTION 7: Handling and stor	age
7.1. Precautions for safe handlin	g
Precautions for safe handling	Ensure good ventilation of the work station. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Do not breathe dust/fume/gas/mist/vapors/spray. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not get in eyes, on skin, or on clothing.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace.
7.2. Conditions for safe storage,	including any incompatibilities
Storage conditions	: Store at 4 deg. C. Store locked up. Store in a well-ventilated place. Keep cool.
Storage temperature	∴ 4 °C

SECTION 8: Exposure controls/personal protection

8.1. Control parameters		
MonoStep™ Lowicryl® K4M Polar Embedding Media		
No additional information available		
2-Hydroxyethyl acrylate (818-61-1)		
No additional information available		
Hydroxypropyl methacrylate, mixture of isomers (27813-02-1)	
No additional information available		
Triethylene glycol dimethacrylate (109-16-0)		
No additional information available		
Benzoin methyl ether (UV Catalyst) (3524-62-7)		
No additional information available		
4-Methoxyphenol (150-76-5)		
USA - ACGIH - Occupational Exposure Limits		
Local name	4-Methoxyphenol	
ACGIH TWA (mg/m ³)	5 mg/m³	
Remark (ACGIH)	TLV® Basis: Eye irr; skin dam	
Regulatory reference	ACGIH 2020	
USA - NIOSH - Occupational Exposure Limits		
NIOSH REL (TWA) (mg/m ³)	5 mg/m³	

8.2. A	ppropriate engineering controls	
Appropria	te engineering controls	: Ensure good ventilation of the work station.
Environme	ental exposure controls	: Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. [In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties		
9.1. Information on basic physical and chemical properties		
Physical state	: Liquid	
Appearance	: Colorless liquid.	
Color	: Mixture contains one or more component(s) which have the following colour(s): Colorless	
Odor	 There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. Mixture contains one or more component(s) which have the following odour: caramel phenolic 	
Odor threshold	: No data available	
рН	: No data available	
Melting point	: no data	
Freezing point	: No data available	
Boiling point	: > °C C	
Flash point	: >≥200	
Relative evaporation rate (butyl acetate=1)	: No data available	
Flammability (solid, gas)	: Not applicable.	
Vapor pressure	: no data	
Relative vapor density at 20°C	: no data	
Relative density	: No data available	
Solubility	: Water: 10.6 g/l	
Partition coefficient n-octanol/water (Log Pow)	: No data available	
Auto-ignition temperature	: No data available	
Decomposition temperature	: No data available	
Viscosity, kinematic	: No data available	
Viscosity, dynamic	: No data available	
Explosion limits	: No data available	
Explosive properties	: No data available	
Oxidizing properties	: No data available	
9.2 Other information		

9.2. Other information

No additional information available

SECTIC	ON 10: Stability and reactivity
10.1.	Reactivity
The produ	act is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information		
11.1. Information on toxicological effects		
Acute toxicity (oral)	: Fatal if swallowed.	
Acute toxicity (dermal)	: Fatal in contact with skin.	
Acute toxicity (inhalation)	: Not classified	
ATE US (oral)	1.799 mg/kg body weight	
ATE US (dermal)	16.667 mg/kg body weight	
2-Hydroxyethyl acrylate (818-61-1)		
LD50 oral rat	540 mg/kg mg/kg	
LD50 dermal rabbit	154 mg/kg mg/kg	

Benzoin methyl ether (UV Catalyst) (3524-62-7)	
LD50 oral rat	7560 mg/kg
4-Methoxyphenol (150-76-5)	
LD50 oral rat	1600 mg/kg
LD50 dermal rabbit	> 2000 mg/kg
Skin corrosion/irritation	: Causes severe skin burns.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity STOT-single exposure	 Not classified Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after skin contact Symptoms/effects after eye contact Symptoms/effects after ingestion	 Burns. Irritation. May cause an allergic skin reaction. Serious damage to eyes. Mild eye irritation. Burns.

SECTION 12: Ecological informati	on
12.1. Toxicity	
Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment. Before neutralisation, the product may represent a danger to aquatic organisms.
4-Methoxyphenol (150-76-5)	

4-methoxyphenol (150-76-5)	
LC50 fish 1	84.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
LC50 fish 2	28.5 mg/l (Exposure time: 96 h - Species: Oncorhynchus mykiss [flow-through])

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.2. Persistence and degradability No additional information available 12.3. Bioaccumulative potential 4-Methoxyphenol (150-76-5) Partition coefficient n-octanol/water (Log Pow) 1.3 12.4. Mobility in soil No additional information available 12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations		
13.1. Disposal methods		
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.	
SECTION 14: Transport information		
Department of Transportation (DOT) In accordance with DOT		
Transport document description UN-No.(DOT) Proper Shipping Name (DOT) Class (DOT) Packing group (DOT) Hazard labels (DOT)	 UN2810 Toxic, liquids, organic, n.o.s., 6.1, III UN2810 Toxic, liquids, organic, n.o.s. 6.1 - Class 6.1 - Poisonous materials 49 CFR 173.132 III - Minor Danger 6.1 - Poison 	
DOT Packaging Non Bulk (49 CFR 173.xxx) DOT Packaging Bulk (49 CFR 173.xxx) DOT Special Provisions (49 CFR 172.102)	 Porson 203 241 IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T7 - 4 178.274(d)(2) Normal	
DOT Packaging Exceptions (49 CFR 173.xxx) DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)		
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 220 L	
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.	

: 5 L

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"
Emergency Response Guide (ERG) Number	: 153
Other information	: No supplementary information available.
Transportation of Dangerous Goods	
Not applicable	
Transport by sea	
Transport document description (IMDG)	: UN 2810 TOXIC LIQUID, ORGANIC, N.O.S., 6.1, III
UN-No. (IMDG)	: 2810
Proper Shipping Name (IMDG)	: TOXIC LIQUID, ORGANIC, N.O.S.
Class (IMDG)	: 6.1 - Toxic substances

: III - substances presenting low danger

Air transport

Packing group (IMDG)

Limited quantities (IMDG)

Not regulated

CTION 15: Regulatory information		
US Federal regulations		
Hydroxyethyl acrylate (818-61-1)		
sted on the United States TSCA (Toxic Substances	Control Act) inventory	
Hydroxypropyl methacrylate, mixture of isomers (27813-02-1)		
sted on the United States TSCA (Toxic Substances	Control Act) inventory	
Triethylene glycol dimethacrylate (109-16-0)		
sted on the United States TSCA (Toxic Substances	Control Act) inventory	
Benzoin methyl ether (UV Catalyst) (3524-62-7)		
sted on the United States TSCA (Toxic Substances	Control Act) inventory	
4-Methoxyphenol (150-76-5)		
sted on the United States TSCA (Toxic Substances	Control Act) inventory	

15.2. International regulations

CANADA

2-Hydroxyethyl acrylate (818-61-1)	
Listed on the Canadian DSL (Domestic Substances List)	
Hydroxypropyl methacrylate, mixture of isomers (27813-02-1)	
Listed on the Canadian DSL (Domestic Substances List)	
Triethylene glycol dimethacrylate (109-16-0)	
Listed on the Canadian DSL (Domestic Substances List)	
Benzoin methyl ether (UV Catalyst) (3524-62-7)	
Listed on the Canadian NDSL (Non-Domestic Substances List)	
4-Methoxyphenol (150-76-5)	
Listed on the Canadian DSL (Domestic Substances List)	

EU-Regulations

4-Methoxyphenol (150-76-5)

Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

4-Methoxyphenol (150-76-5)

4-Methoxyphenol (150-76-5)
Listed introduction on Australian Industrial Chemicals Introduction Scheme (AICIS Inventory)
Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China)
Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory
Listed on the Japanese ISHL (Industrial Safety and Health Law)
Listed on KECL/KECI (Korean Existing Chemicals Inventory)
Listed on NZIoC (New Zealand Inventory of Chemicals)
Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances)
Listed on INSQ (Mexican National Inventory of Chemical Substances)
Listed on CICR (Turkish Inventory and Control of Chemicals)
Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

Component	State or local regulations
2-Hydroxyethyl acrylate(818-61-1)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List
4-Methoxyphenol(150-76-5)	U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Hazard Rating	
Health	: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability	 1 Slight Hazard - Materials that must be preheated before ignition will occur. Includes liquids, solids and semi solids having a flash point above 200 F. (Class IIIB)
Physical	: 2 Moderate Hazard - Materials that are unstable and may undergo violent chemical changes at normal temperature and pressure with low risk for explosion. Materials may react violently with water or form peroxides upon exposure to air.

SDS US (GHS HazCom 2012)

POLYSCIENCES, INC. provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy. Individuals receiving this information must exercise their independent judgment in determining its appropriateness for a particular purpose. POLYSCIENCES, INC. makes no representations or warranties, either expressed or implied of merchantability, fitness for particular purposes with respect to the information set forth herein or to which the information refers. Accordingly, POLYSCIENCES, INC. will not be responsible for damages resulting from the use of or reliance upon this information.