

U.S. Corporate Headquarters 400 Valley Rd. Warrington, PA 18976 1(800) 523-2575 / (215) 343-6484

1(800)343-3291 fax info@polysciences.com **Polysciences Europe GmbH** Handelsstrasse 3

D-69214 Eppelheim, Germany +(49) 6221-765767 +(49) 6221-764620 fax info@polysciences.de Polysciences Asia-Pacific, Inc. 2F-1, 207 Tunhwa N. Rd. Taipei, Taiwan 10595 (886) 2 8712 0600 (886) 2 8712 2677 fax info@polysciences.tw

## **TECHNICAL DATA SHEET 881**

Page 1 of 1

# Opti**CLEAR™** Liquid Encapsulant SF5021

#### DESCRIPTION

Polysciences, Inc. *Opti*CLEAR™ Liquid Encapsulant is a new generation of low modulus fill material specifically designed to offer efficient light transmission and low cure stress. Polysciences' *Opti*CLEAR™ encapsulant is a novel 100% solids, one component, unfilled, liquid encapsulant designed for encapsulation of semiconductor devices requiring high toughness and strong adhesion to various substrates such as metal, ceramic and organic. The product can be cured by heat or UV light.

#### PRODUCT FEATURES

- Rapid cure by UV light exposure
- Highly efficient transmission of incident light and very little change after exposure to high heat
- Enhanced stress management through the ability to achieve low modulus
- Efficient material utilization resulting from extended pot life at room temperature
- Contamination free processing due to very low cure volatiles
- High Near-IR transmittance

## **UNCURED (WET) PROPERTIES**

**Color** Clear

**Viscosity** @ 25°C 7,000 cps

Specific Gravity 1.07

## **PROCESS PARAMETERS**

**Cure Cycle** 

By heat 2 hours @ 120°C By UV exposure UV-A light @ 3-5 J/cm²

#### **CURED PROPERTIES**

Tg 0°C

CTE 200 ppm/°C

Moisture Absorption after 96 hrs 85°C/85% RH 0.9%

Thermal Stability (% weight loss) 0.8% @ 300°C

**Extractable Ionic Content** 

 $\begin{array}{lll} \text{Na} & < 20 \text{ ppm} \\ \text{K} & < 20 \text{ ppm} \\ \text{CI} & < 20 \text{ ppm} \end{array}$ 

#### STORAGE AND HANDLING

**Storage** 12 months at <5°C

**Safety** Normal safety precautions for epoxy

resins should be observed. Refer to

MSDS for details.

## North America (United States)

1 (800) 523-2575 / (215) 343-6484 1 (800) 343-3291 / (215) 343-0214 fax

### Europe (Germany)

(49) 6221-765767 / (49) 6221-764620 fax

Asia-Pacific (Taiwan)

(886) 2 8712 0600 / (886) 2 8712 2677 fax

Online anytime at: polysciences.com