

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 04/27/2021 Supersedes: 04/06/2005 Version: 1.0

SECTION 1: Identification	
1.1. Identification	Mindowe
	: Mixture
Trade name	: Poly(methacryloyl chloride), 25% soln. in dioxane
CAS-No.	26937-45-1
Product code	: 04315
Formula	: (C4H5ClO)x
1.2. Recommended use and restrictions on	
Recommended use	: Use as laboratory reagent, Manufacture of substances
1.3. Supplier	
Supplier Polysciences 400 Valley Road Warrington, PA 18976 - United States T +1 215 343 6484 - F +1 215 343 0214 info@polysciences.com - www.polysciences.com	
1.4. Emergency telephone number	
Emergency number	24-hour emergency phone number ChemTel 1-800-255-3924
SECTION 2: Hazard(s) identification	
2.1. Classification of the substance or mixt	ure
GHS US classification	
Flammable liquids Category 3 Acute toxicity (inhalation) Category 4 Serious eye damage/eye irritation Category 2B Carcinogenicity Category 1B Reproductive toxicity Category 2	Flammable liquid and vapor Harmful if inhaled Causes eye irritation May cause cancer Suspected of damaging fertility or the unborn child
2.2. GHS Label elements, including precaut	ionary statements
GHS US labeling	
Hazard pictograms (GHS US)	
Signal word (GHS US)	: Danger
Hazard statements (GHS US)	 Flammable liquid and vapor Causes eye irritation Harmful if inhaled May cause cancer Suspected of damaging fertility or the unborn child
Precautionary statements (GHS US)	 Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking Keep container tightly closed. Ground/Bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 3: Composition/Information on ingredients 3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Poly(methacryloyl chloride), 25% soln. in dioxane	(CAS-No.) 26937-45-1	21 – 30	Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Eye Irrit. 2B, H320 Carc. 1B, H350 Repr. 2, H361
1,4-dioxane	(CAS-No.) 123-91-1	71 – 80	Flam. Liq. 2, H225 Eye Irrit. 2, H319 Carc. 2, H351 STOT SE 3, H335

Full text of hazard classes and H-statements : see section 16

4.1. Description of first aid measures	
First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	 Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after skin contact	 Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Call a physician immediately.
4.2. Most important symptoms and effe	cts (acute and delayed)
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Mild eye irritation.
4.3. Immediate medical attention and sp	pecial treatment, if necessary
Treat symptomatically.	
SECTION 5: Fire-fighting measures	
5.1. Suitable (and unsuitable) extinguis	hing media
Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
5.2. Specific hazards arising from the c	hemical
Fire hazard	: Flammable liquid and vapor.
Hazardous decomposition products in case of fire	: Toxic fumes may be released.
5.3. Special protective equipment and p	precautions for fire-fighters
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
SECTION 6: Accidental release mea	sures
6.1. Personal precautions, protective ed	quipment and emergency procedures
6.1.1. For non-emergency personnel	
Emergency procedures	: Only qualified personnel equipped with suitable protective equipment may intervene. No open flames, no sparks, and no smoking. Avoid breathing dust/fume/gas/mist/vapors/spray.
6.1.2. For emergency responders	
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
6.2. Environmental precautions	
Avoid release to the environment. Notify authori	ties if product enters sewers or public waters.
6.3. Methods and material for containm	ent and cleaning up
Methods for cleaning up	: Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Other information	: Dispose of materials or solid residues at an authorized site.
6.4. Reference to other sections	
For further information refer to section 13.	
SECTION 7: Handling and storage	je
7.1. Precautions for safe handling	
Precautions for safe handling	Ensure good ventilation of the work station. Wear personal protective equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Take all necessary technical measures to avoid or minimize the release of the product on the workplace. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
Hygiene measures	: Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse.
7.2. Conditions for safe storage, in	cluding any incompatibilities
Technical measures	: Ground/bond container and receiving equipment.
Storage conditions	: Store at room temp. Store locked up. Store in a well-ventilated place. Keep cool. Keep container tightly closed.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters Poly/methacryloyl chloride) 25% solp in dioxano (26927 45 4)

Poly(methacryloyl chloride), 25% soln. in	dioxane (26937-45-1)
No additional information available	
1,4-dioxane (123-91-1)	
USA - ACGIH - Occupational Exposure Lin	nits
Local name	1,4-Dioxane
ACGIH TWA (ppm)	20 ppm
Remark (ACGIH)	TLV® Basis: Liver dam. Notations: Skin; A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)
ACGIH chemical category	Skin - potential significant contribution to overall exposure by the cutaneous route, Confirmed Animal Carcinogen with Unknown Relevance to Humans
Regulatory reference	ACGIH 2018
USA - OSHA - Occupational Exposure Lin	nits
Local name	Dioxane (Diethylene dioxide)
OSHA PEL (TWA) (mg/m ³)	360 mg/m ³
OSHA PEL (TWA) (ppm)	100 ppm
Limit value category (OSHA)	prevent or reduce skin absorption
Regulatory reference (US-OSHA)	OSHA Annotated Table Z-1
USA - IDLH - Occupational Exposure Limi	ts
US IDLH (ppm)	500 ppm
USA - NIOSH - Occupational Exposure Lir	nits
NIOSH REL (ceiling) (mg/m ³)	3.6 mg/m ³
NIOSH REL C [ppm]	1 ppm

8.2. Appropriate engineering controls

Appropriate engineering controls	:	E
Environmental exposure controls	:	A١

Ensure good ventilation of the work station.Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. [In case of inadequate ventilation] wear respiratory protection.

Personal protective equipment symbol(s):



SECTION 9: Physical and chemical properties		
9.1. Information on basic physical and chemical properties		
Physical state	: Liquid	
Appearance	: Liquid.	
Color	: Mixture contains one or more component(s) which have the following colour(s): Colorless	
Odor	 There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. Mixture contains one or more component(s) which have the following odour: ether-like 	
Odor threshold	: No data available	
pH	: No data available	
Melting point	: 11.8 °C C.	
Freezing point	: No data available	
Boiling point	: 214	
Flash point	: 54	
Relative evaporation rate (butyl acetate=1)	: No data available	
Flammability (solid, gas)	: Not applicable.	
Vapor pressure	: 27 mmHg	
Relative vapor density at 20°C	: 3	
Relative density	: No data available	
Solubility	: Water: 100 %	
Partition coefficient n-octanol/water (Log Pow)	: No data available	
Auto-ignition temperature	: No data available	
Decomposition temperature	: No data available	
Viscosity, kinematic	: No data available	
Viscosity, dynamic	: No data available	
Explosion limits	: No data available	
Explosive properties	: No data available	
Oxidizing properties	: No data available	

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7). Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

ç ,	onder normal conditions of storage and use, nazardous decomposition products should not be produced.		
SECTION 11: Toxicological information			
11.1. Information on toxicological effects			
Acute toxicity (oral)	: Not classified		
Acute toxicity (dermal)	: Not classified		
Acute toxicity (inhalation)	: Harmful if inhaled.		
1,4-dioxane (123-91-1)			
LD50 oral rat	5170 mg/kg		
LD50 dermal rabbit	7600 mg/kg		
Poly(methacryloyl chloride), 25% soln. in dio			
LD50 oral rat	7.12 µg/kg g/Kg		
Skin corrosion/irritation	: Not classified.		
Serious eye damage/irritation	: Causes eye irritation.		
Respiratory or skin sensitization	: Not classified		
Germ cell mutagenicity	: Not classified		
Carcinogenicity	: May cause cancer.		
<u> </u>			
1,4-dioxane (123-91-1)			
NOAEL (chronic,oral,animal/male,2 years)	94 mg/kg body weight Animal: rat, Animal sex: male, Remarks on results: other:Effect type: carcinogenicity (migrated information)		
NOAEL (chronic,oral,animal/female,2 years)	148 mg/kg body weight Animal: rat, Animal sex: female, Remarks on results: other:Effect type: carcinogenicity (migrated information)		
IARC group	2B - Possibly carcinogenic to humans		
National Toxicity Program (NTP) Status	Reasonably anticipated to be Human Carcinogen		
In OSHA Hazard Communication Carcinogen list	Yes		
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.		
STOT-single exposure	: Not classified		
1,4-dioxane (123-91-1)			
STOT-single exposure	May cause respiratory irritation.		
STOT-repeated exposure	: Not classified		
1,4-dioxane (123-91-1)			
NOAEC (inhalation,rat,vapor,90 days)	> 0.4 mg/l air Animal: rat		
Aspiration hazard	: Not classified		
Viscosity, kinematic	: No data available		
Symptoms/effects after skin contact	: Irritation.		
Symptoms/effects after eye contact	: Mild eye irritation.		
OFOTION 42. Foolasisal information			
SECTION 12: Ecological information			

SECTION 12: Ecological information	
12.1. Toxicity	
Ecology - general	: The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

1,4-dioxane (123-91-1)	
LC50 fish 1	> 10000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [static])
EC50 Daphnia 1	163 mg/l (Exposure time: 48 h - Species: water flea [Static])
LC50 fish 2	> 10000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus [semi-static])
NOEC (chronic)	1000 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	> 103 mg/l Test organisms (species): Pimephales promelas Duration: '32 d'

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

1,4-dioxane (123-91-1)	
BCF fish 1	0.2 – 0.7
Partition coefficient n-octanol/water (Log Pow)	-0.42

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations	
13.1. Disposal methods	
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Additional information	: Flammable vapors may accumulate in the container.
SECTION 14: Transport information	
Department of Transportation (DOT)	
In accordance with DOT	
Transport document description	: UN1165 Dioxane, 3, II
UN-No.(DOT)	: UN1165
Proper Shipping Name (DOT)	: Dioxane
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT)	: II - Medium Danger
Hazard labels (DOT)	: 3 - Flammable liquid
	RAMMABLE LIQUID
DOT Packaging Non Bulk (49 CFR 173.xxx)	: 202
DOT Packaging Bulk (49 CFR 173.xxx)	: 242
DOT Special Provisions (49 CFR 172.102)	 IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized. T4 - 2.65 178.274(d)(2) Normal
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT Vessel Stowage Location	B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" of passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.
Emergency Response Guide (ERG) Number	: 127
Other information	: No supplementary information available.
Transportation of Dangerous Goods	
Not applicable	
Transport by sea	
Transport document description (IMDG)	: UN 1165 DIOXANE, 3, II (12°C c.c.)
UN-No. (IMDG)	: 1165
Proper Shipping Name (IMDG)	: DIOXANE
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: II - substances presenting medium danger
Limited quantities (IMDG)	: 1L
Air transport	
Transport document description (IATA)	: UN 1165 Dioxane, 3, II
UN-No. (IATA)	: 1165
Proper Shipping Name (IATA)	: Dioxane
Class (IATA)	: 3 - Flammable Liquids
Packing group (IATA)	: II - Medium danger

SECTION 15: Regulato	ry information
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15.1. US Federal regulations

1,4-dioxane (123-91-1)		
Listed on the United States TSCA (Toxic Substances Control Act) inventory Subject to reporting requirements of United States SARA Section 313 Listed on EPA Hazardous Air Pollutant (HAPS)		
CERCLA RQ	100 lb	

15.2. International regulations

CANADA

Poly(methacryloyl chloride), 25% soln. in dioxane (26937-45-1)	
Not listed on the Canadian DSL (Domestic Substances List)/NDSL (Non-Domestic Substances List)	
1,4-dioxane (123-91-1)	
Listed on the Canadian DSL (Domestic Substances List)	
Poly(methacryloyl chloride), 25% soln. in dioxane (26937-45-1)	
Not listed on the Canadian DSL (Domestic Substances List)/NDSL (Non-Domestic Substances List)	

EU-Regulations

National regulations

1,4-dioxane (123-91-1)

Listed on IARC (International Agency for Research on Cancer)

Listed as carcinogen on NTP (National Toxicology Program)

15.3. US State regulations

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

1,4-dioxane (12	3-91-1)				
U.S California - Proposition 65 - Carcinogens List	U.S California - Proposition 65 - Developmental Toxicity	U.S California - Proposition 65 - Reproductive Toxicity - Female	U.S California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
Yes	No	No	No	30 µg/day	
Component		State or local regulations			
1,4-dioxane(123-91-1)		U.S Massachusetts - Right To Know List; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List			

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Hazard Rating Health	: 2 Moderate Hazard - Temporary or minor injury may occur
Flammability	3 Serious Hazard - Materials capable of ignition under almost all normal temperature conditions. Includes flammable liquids with flash points below 73 F and boiling points above 100 F. as well as liquids with flash points between 73 F and 100 F. (Classes IB IC)
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

SDS US (GHS HazCom 2012)

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